MRC INDUSTRY LINKAGE FUND Industry-University Interaction Session 2021

MALAYSIAN RUBBER BOARD

29 Jun 2021

LEMBAGA GETAH MALAYSIA

Kreatif • Inovatif • Progresif

MALAYSIAN RUBBER BOARD : OVERVIEW





SCOPE, OBJECTIVE & FUNCTION of UNITS



applications Copyright © Malaysian Rubber Board

solving of rubber engineering product design, manufacturing and process

towards sustainability and efficient use of natural resources

MRB STRATEGIES 2020 - 2025



SOME CURRENT / ON GOING / KEY R&D WORKS (MIDSTREAM & DOWNSTREAM)

SOURCE: MRC



Priority Areas

The focus will be given to projects that have the potential to improve the competitiveness of Malaysian rubber products in the global market. Research proposal can be submitted throughout the year. Focus areas and products for research are:



MIDSTREAM

- Specialty rubbers (epoxidized & deproteinized)
- Material & Process optimization for specialty rubbers
- Liquid NR & ENR
- Skim latex for product use
- ENR latex for enhanced product properties
- Flame retardant rubbers
- New grade of low protein NR
- ENR Specifications (ISO)

DRY RUBBER PRODUCTS

- Tire compound (green, enhanced)
- Electrostrictive elastomers
- Fabric reinforced products
- Advanced rubbers (nanocomposites)
- 3D printable rubbers
- New formulations for rubber products

ENGINEERING PRODUCTS

- Bituminous cuplump
- Cuplump modified bitumen
- Rubberized asphalt for heavy traffic pavement
- Smart materials in anti-vibration automotive products
- Design and prototyping of customised rubber products

DOWNSTREAM

BY-PRODUCTS & SUSTAINABILITY

- Cosmeceuticals (high-ends inositols)
- Animal feeds (proteins)
- Odour treatment

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- Wastewater recycling system
- Crepe rubber & serum

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- Sustainability tools
- Integrated Processing Centre

LATEX PRODUCTS

- Antimicrobial properties
- Anti-adherent films
- Biodegradation
- Nanocomposites
- Energy efficiency
- Paints & adhesives
- Foams
- Blends for enhanced properties
- Novel preservatives
- Enhanced vulcanization efficiency





UPK : UNIT PEMPROSESAN & KELESTARIAN



Integrated Processing Centre (IPC), Kota Tinggi, Johor



Comprehensive facilities for long-term R&D in rubber processing and pre-commercial production

Advanced and sustainable rubber processing models on a pre-commercial scale for the purpose of technology transfer

Enhancing knowledge and skills of researchers in planning and developing rubber processing centers

Facilities (Sg Buloh):

Raw rubber/latex and SMR testing laboratories, FIR dryer, Membrane separation system, Spray dryer, RRIMETER, Membrane bioreactor, Air sampling, Flux chamber, Portable weather station, Anemometer, pH meter dosing pump, Particle monitor, GC-FID/FPD, LCMS, UV spectrometer, chemical pretreatment system, submerged and pressurized membrane system, Reverse Osmosis(RO) Skid, Activated Carbon Filter Vessel (ACF) Copyright © Malaysian Rubber Board



UKRP : UNIT KEJURUTERAAN & REKABENTUK PRODUK

AREAS OF RESEARCH

Civil Engineering

- Rubberized road technology
- · Structural dynamics and earthquake engineering

Mechanical Engineering

- Automotive rubber components
- Noise, vibration, harshness
- Fatigue of rubber
- Railway engineering

Chemical Engineering

- Polymer science and technology
- Application of specialty rubber in engineering
- Rubber to metal bonding
- Corrosion

CURRENT R&D PROJECTS

- Smart Materials in Anti-Vibration of Automotive Products
- Design and Prototyping of Customized Rubber Products
- Cuplump Modified Bitumen (CMB) for Malaysian Road: Design & evaluation of CMA for road
- Commercialisation of CMB for Road Construction under RMK11
- Rubber Seed as Bio-Additive for Engineering Application
- Mathematical Modelling for the homogeneity of Stirring process Using Non-Newtonian Fluid
- Base isolation technology for the construction of earthquake-resistant structures in Malaysia
- Rubber-based road furniture
- Enhancement of wear resistant characteristic for Engineering rubber products
- Tree-to-Road Program



UKRP : KEY HIGHLIGHTS ON SOME CURRENT PROJECTS

Rubber bearings for earthquake protection of buildings and bridges



Rubber products development and testing

DESIGN AND PROTOTYPING OF CUSTOMIZED RUBBER PRODUCTS

- Engineering rubber products based on finite element analysis (FEA) analysis as reference by rubber manufacturers for engineering rubber product development
- Performance of automotive component via experimental and prediction (ABACUS). Mould design, formulation, product manufacture & testing of prototypes for comparison with predictive analysis
- Implementing IR4.0 elements into rubber engineering products models
- CMA road pavement (265 km, federal, city & rural)
- Pavement Assessment Condition (PCA) 5 km CMA road under pilot study at 4 locations and 2 km under commercial study at 2 locations; 3 km CMA road for low volume road study at 3 locations. All road pavement in good conditions. After 5 years, no maintenance needed yet
- Design new grading for high volume roads collaboration with university
- Program "tree-to-road" every chain of roadwork is implemented with target to increase rubber consumption and socio-economy of smallholders
- Initiatives by Ministry to promote use of CMA road
 Copyright © Malaysian Rubber Board pavement to MARRIS, IRDA and PBT

DESIGN, EVALUATION & COMMERCIALISATION OF CMB FOR CMA ROAD PAVEMENT





Development of rubberized road technology and construction of rubberized road

AVAILABLE RESEARCH FACILITIES





USTL: UNIT SAINS & TEKNOLOGI LATEKS

CURRENT R&D PROJECTS

- Sprayable Natural Rubber Latex Based Paints for Metal Substrate
- Downstream Latex Products Based on Advanced Materials (nanocomposites)
- Blends for Enhancement of Latex Films Properties
- Environment Friendly and Energy Efficient Systems for Product Manufacture
- Biodegradability of Natural and Synthetic Rubber Gloves
- Antimicrobial NR Dipped Film and Glove
- Non-adherent Thin Film Surface for Microbe Repellence in Minimizing Hospital Acquired Infection (HAI)

Facilities :

Rheometer, Attritor, Ball mill, Universal Tensile Machine, Contact Angle, Liquid foam analyzer, Particle Sizer, Raman, AFM, Mist Atomizer, dipping apparatus Copyright © Malaysian Rubber Board

1. RRIMglue™

Natural Rubber Latex Water-based Adhesives Water based Adhesive Composition. Malaysian Patent Application No. PI2020003559. Epoxidised Natural Rubber latex-based Stationery Paper Adhesive. TS2020-01. Ekoprena Latex Wallpaper Adhesive. TS2019-1. LATZ based Stationery Adhesive with Improved Odour. TS2019-2.

2. Colouring Adhesive. TS2018–6. Natural rubber latex composite paints

3. RRIMcolor™

Paint Composition for Artwork. Malaysian Utility Innovation Application No. UI 2017703241 Natural Rubber Latex Interior Paint Malaysian Utility Innovation Application No. UI2020005720







4. RRIMfoam[™]

Alternative compounding formulation for natural rubber latex foam Natural rubber latex (NRL) foam Malaysia Patent No: MY-163021-A Composition and method for producing natural rubber latex memory foam and applications thereof

Patent Application No.: PI2017703435 Composition and method for producing epoxidized natural rubber latex foam and applications thereof.

Patent Application No. PI2018700712 Deproteinized natural rubber (DPNR) latex composition, product and method thereof. Patent Application No. PI2020004246







UITE: UNIT INOVASI & TEKNOLOGI ELASTOMER



CURRENT R&D PROJECTS

Advance Rubber Products

Industrial and General Rubber Goods

Applications and product development (crepe rubber)

New thermoplastic natural rubber composites for fused deposition modelling (FDM) 3D printing

Green Tyre and Tyre related Products

Palm oil-based polymeric surfactants for rubber processing

Rubberised Asphalt for Heavy Traffic Pavement

New formulations for rubber products



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HIGHLIGHT OF KEY PROJECTS

Antistatic Footwear (Electrically Conductive Rubbers)



Thermoplastic Vulcanisates (TPV)



3D Printing

Green Tyre Technology





UITE: Research Facilities (Dry Rubber)



UPIB: UNIT PEMBANGUNAN & INOVASI BAHAN TERMAJU





Facilities: Laboratory and pilot scale reactor (synthesis reaction), testing (FTIR, TGA, GPC, TEM, Cryo-ultramicrotome, Particle Size, Zeta Potential, Turbiscan, Microscope, Rheometer)









latex

Methyl Methacrylate (MMA) Modified Natural Rubber Latex For Latex Film Application





HIGHLIGHT OF KEY PROJECTS (UPIB)

Modification of latex either via chemical or physical routes

Improving drawbacks innate to NR via incorporation of additives (physical route) and attachment of pendant functional group or changing the NR structure (chemical route).

- Oil Extended Epoxidised Natural Rubber (OE-ENR) ٠
- Methyl Methacrylate (MMA) Modified Natural • Rubber Latex For Latex Film Application
- Epoxidised Natural Rubber for Latex Application ٠
- Photochemical Degradation of Natural Rubber ٠ Latexes



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Development and improvement of rubber and latex processing techniques Sustainable approach to meet demands for efficient use of natural resources (ecoefficient).

- Epoxidised Natural Rubber (ENR) reaction using Oscillatory Baffled Reactor (OBR)
- Specialty Rubber Latex concentrates for dipped latex product application
- 3-in-1 machinery for production of low molecular weight polymer
- Optimisation for Process and Material of Specialty Rubber
- Scaling up and process optimisation of the Liquid ENR (LENR)



Start of



B) TEMPERATU PROSE PAHEL MOUNT

PRODUCT EDUCTION & CULKING WATE

Start up Maximum stroke velocity in up stroke

ENR Film

ENR Glove

Epoxidised

down velocity in down stroke stroke Oscillatory Baffled Reactor (OBR) research with the aim to optimise reaction process during modification

Maximum



Scaling up and process optimisation of the Liquid **Epoxidised Natural Rubber LENR**



THIS GALL DURING AND FITTE

Membrane technology in latex concentration approach

OVERVIEW ON CURRENT PROJECTS & OUTPUTS (2020)





INTELLECTUAL PROPERTIES (2020)

20		1	Malaysia Patent : MY 176032-A	A Rubber Compound for the Production of Motorcycle Tyre Treads,
			N N N	Process for Producing the Rubber Compound and the Motorcycle Tyre
16		2	Malaysia Patent : MY 173465-A	A Process for Introducing Filler Nanoparticles into a Polymer to Form a
				Nanocomposite
12		3	Malaysia Patent : MY 175944-A	Method For Preparation Coagulated Latex and Cuplump Rubber- Based
				Modified Bitumen
0		4	Trade Secrets : TS2020-01	Epoxisidised Natural Rubber Latex based Stationery Paper Adhesive
8		5	Trademark: TM2020006633	Watercolor Paint, watercolors for use in arts, interior, exterior
				paints, coatings and paint for vehicles
4		6	Utility Innovation :UI2020005720	Natural Rubber Latex Interior Paint
		7	Trademark	BC & CMB Logo Malaysian Rubber Board
0		8	Malaysian Utility Innovation	Natural Rubber Basecoat Composition for Automotive Paint
0			Application No : UI 2020001157	
	mals other mars anal and the cies ions	9	Patent Application No: PI2020000792	Partially Vulcanized Color Thermoplastic Elastomer And A Process Of
	out sern a lite An ulta solat		IDBC'	Synthesizing The Same
	Confils MRD Const Collib	10	Patent Application No: PI2020005990	Crepe rubber and natural rubber serum (NRS) processing technology
		11	Patent Application No: PI2020004583	Non-cytotoxic palm oil fatty acid based alkyds, the method of producing
				the alkyds and uses of alkyds aqueous dispersion in field natural rubber
		12	Patent Application No: PI2020003559	Water Based Adhesive Composition from Natural Rubber Latices

Achievements & Recognitions (2020)



ITEX 2020 Gold Medal (3) & Bronze (2) Asian Invention Excellent Award Best Green Invention Best of the Best Award for Research Institution

- Supreme Award
- Research-Business Collaboration Award



Top Research Scientist Malaysia 2020 Academy of Sciences Malaysia

OTHER SUPPORTING SERVICES FOR R&D

1. TESTING

Global Testing and Consultancy for Rubber (G-TAC_R)

G-TACR which is an acronym for Global Testing and Consultancy for Rubber (Figure 1) is the newly formed one stop centre for rubber at the Malaysian Rubber Board (MRB) under the NKEA project EPP#3 with the aim to increase world market share of latex gloves to 65% (RM30 billion) by year 2020. Under this project, MRB is responsible for the sub project E1 which is to consolidate MRB testing facilities for latex and latex based products in order to improve delivery system for commercial latex testing services offered by the MRB.



GLOBAL TESTING AND CONSULTANCY FOR RUBBER

G-TACR Laboratory

G-TAC _R	Thermal, Latex, Contingency & Raw Rubber Lab
G-TAC _R	Protein & Powder Lab
G-TAC _R	Microscopy & Spectroscopy Lab
G-TAC _R	Pollution Control & Bio Lab
G-TAC _R	SMR Control Lab
G-TAC _R	Physical Testing Lab
G-TAC _R	Calibration Lab
G-TAC _R	RRIM Tyre Testing Lab
G-TAC _R	Sg Petani Lab

Contact : Dr Kartini Abdol Rahim (kartini@lgm.gov.my) Website : http://www.lgm.gov.my/gtacr Copyright © Malaysian Rubber Board

2. CONSULTANCY & ADVISORY

Unit Khidmat Teknikal & Pembangunan Peralatan Dr Mohamad Asri bin Ahmad (asri@lgm.gov.my)

<section-header> Image: Non-Appendix of Excellence for Matural Rubber S. TRAINING Description of Excellence for Matural Rubber Welcome to the Official Web Site of the Academy Hevea Malaysia Welcome to the Official Web Site of the Academy Hevea Malaysia Official Web Site of the Academy Hevea Malaysia

Academy Hevea Malaysia

The Malaysian Rubber Board (MRB) in its effort to address various issues and problems faced by the rubber industry will be conducting various types of courses on aspects of upstream, midstream and downstream activities for nation building and development towards achieving excellence in vision 2020.

As an instrument to implement this role, MRB had established Academy Hevea Malaysia (AHM) on 1 October 2006. The establishment of AHM is in line with the national aspiration to accelerate transfer of technology in rubber. The main objectives of AHM are:

- To provide industry oriented skills training for the rubber industry
- To produce adequate skilled manpower for the rubber industry
- To expedite technology transfer through technical training

Application for the training programme are opened to all staff of government agencies, statutory bodies and private companies from management and supervisory level who are involved directly or indirectly in the rubber industry. Individuals who are interested are also encouraged to participate.

Training
 Accommodation
 Our Facilities
 Sitemap

> About AHM



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CLASSIFICATION & CRITERIA : OVERVIEW



100000	Туре	Brief description on the classification criteria and types of agreement / cost commitment involved	
	Collaboration	Working together on an agreed upon project as stipulated in the details on the obligations and commitments of the parties to achieve agreed upon objective/s	
Contact details:	Contract Research	A party that conduct conduct research or service for a sponsor party	
<u>Address:</u> Ketua Pengarah Lembaga Getah Malaysia,	Consultancy	Activity of giving expert advice and/or conducting works on a particular subject upon agreed cost	
Tingkat 18, Bangunan Getah Asli (Menara), 148 Jalan Ampang, 50450 Kuala Lumpur	Pre-Com	Activities aiming toward successful commercialization of a technology either with or without collaboration with external parties prior to actual commercialization such as up-scaling, proof-of-prototype/concept, fine-turning, demonstration or validation in relevant environment and so forth	
Intellectual Property, Collaboration and Commercialisation : Ahmad Hamdan bin Othman	Transfer of Technology	Transfer of technology activities relating to such as commercialization, technology licensing, knowledge transfer, technology outright sale, assignment and so forth	
Unit Perundangan Tingkat 17, Bangunan Getah Asli (Menara),	Commercialization	Process of transferring technologies from the research lab to the marketplace whether a product, service, process or organizational system to market by way of licensing, assignment, joint venture, outright sale and social contribution	
50450 Kuala Lumpur Email address:	Licensing	Owner granting rights to another party to exploit or commercialize technology or IP rights	
Tel No : 03 9206 2120	Others	Outright sale for example, selling technology or IP rights to another party with the purpose of commercialisation or technology exploitation	





INRS 2010-2020

1.INCREASING THE LOCAL SUPPLY RAW MATERIALS

2.INCREASING LAND PRODUCTIVITY AND **SMALLHOLDERS** INCOME

3.ENHANCING COMPETITIVENESS OF MALAYSIAN RUBBER AND RELATED PRODUCTS (DRY AND LATEX)

4.PROVIDE EFFECTIVE AND EFFICIENT SUPPORT SERVICES

5. IMPROVING MARKET **TRANSPARENCY & ENHANCE** COMPETITIVENESS OF MALAYSIAN RUBBER INDUSTRY

6.INCREASING MRB INTERNALLY GENERATED INCOME (INGEIN) Copyright © Malaysian Rubber Board

MRB STRATEGY 2020 - 2025

1. Development and adoption of technologies for upstream sector to increase tree productivity

2. Sustaining and enhancing Malaysia rubber product technologies through R&D and technical services

3. Transforming Malaysian Rubber Industry through effective economic and management services

4. Towards generating income for self-sustaining



INNOVATIONS

(Product, Process &













MRB TECHNOLOGIES, PRODUCTS AND THEIR READINESS LEVELS

TRL	TECHNOLOGY READINESS LEVEL			
1	Basic principles observed and reported	Basic research		
2	Technology concept and/or application formulated			
3	Analytical and experimental critical function and/or characteristic proof-of-concept	Proof-of-concept		
4	Technology basic validation in a laboratory environment			
5	Technology basic validation in a relevant environment	Technology development		
6	Technology model or prototype demonstration in a relevant environment	be demonstration in a relevant environment		
7	Technology prototype demonstration in an operational environment			
8	Technology completed and qualified through test and demonstration	System development		
9	Technology qualified through successful mission operation	Market ready		

Testing & Services (G-TACr)

- Accreditation test (516 scopes)
- Quality Management System
- Standard Development (Rubber Products)
- Testing services & consultancies
- SMR Instrument Calibration

Certifications

- SMR
- SMG
- LMSTG

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E-Portals

- RRIM Niaga
- MyRol
- IPG
- Pat-G

Products (Upstream & Midstream)

- Soil Filling Machine
- RRIM Hydrobest
- RRIMFLOW
- REACTORRIM
- G-Flex
- Mortex
- Rhizobium Compost
- RRIM-formulated fertilizer
- Pocketing fertilizer machine
- Ekoprena & Pureprena

TRL = ≥ 7

Products (downstream)

- Hardness button (reference material)
- Automatic Rubber Tapping System
- Rubber Road Bump
- Natural Rubber Latex based Paint
- Natural rubber Latex based stationary adhesive RRIM Glue™
- Natural rubber Latex based colour for
 Artwork, **RRIM Color™**
- Antistatic Footwear Shoe Sole
- PRI CUT machine
- Anti-Fatigue Mat
- Sport Flexible and Anti-slip Interlocking Flooring RRIM Surf[™]
- Poket Sandal
- Green sound rubber insulator
- SMR Std Sample Preservation RRIM Pack™
- **RRIMETER**
- Bituminous Cuplump (BC)
- Cuplump Modified Bitumen (CMB)



Contacts

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